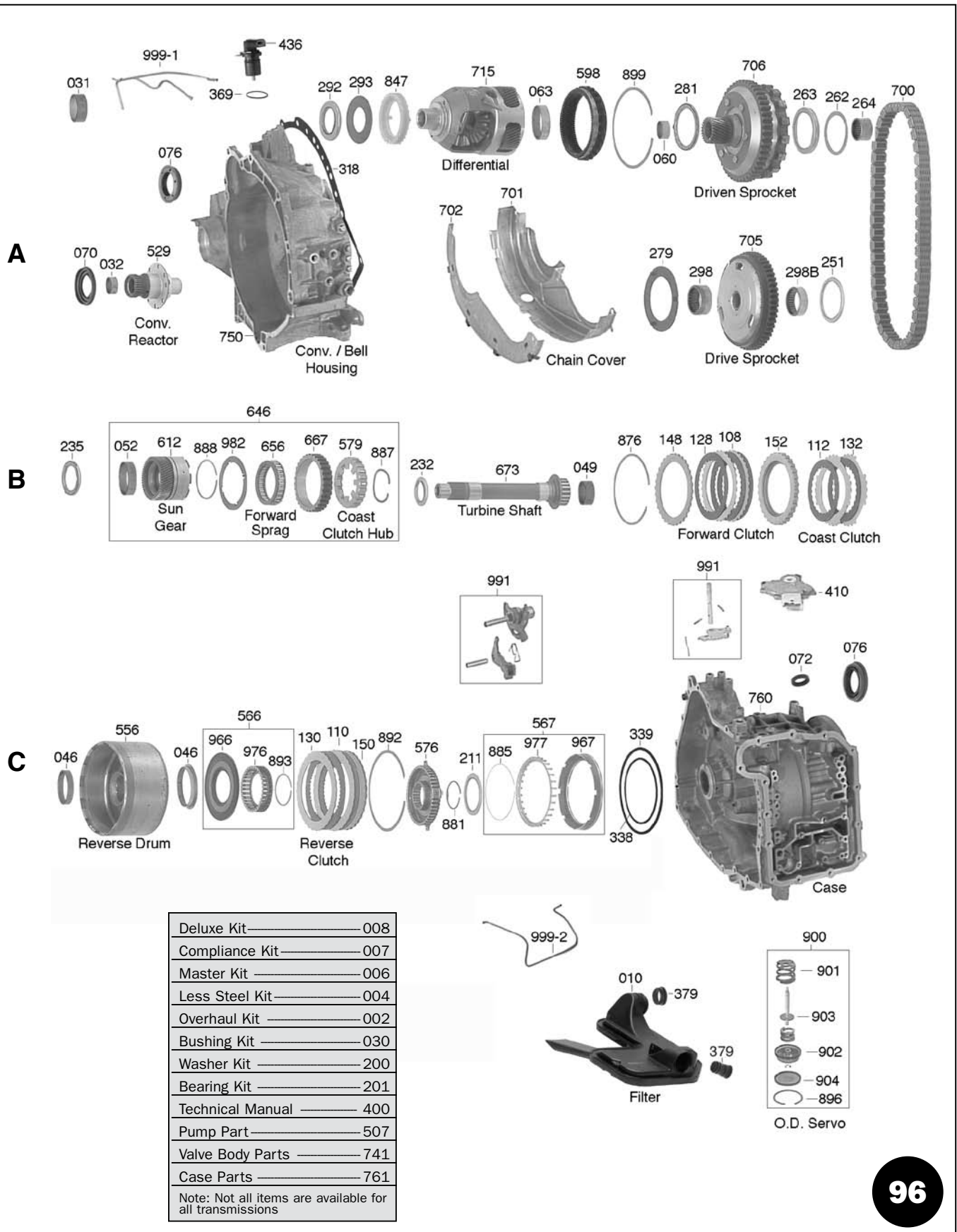
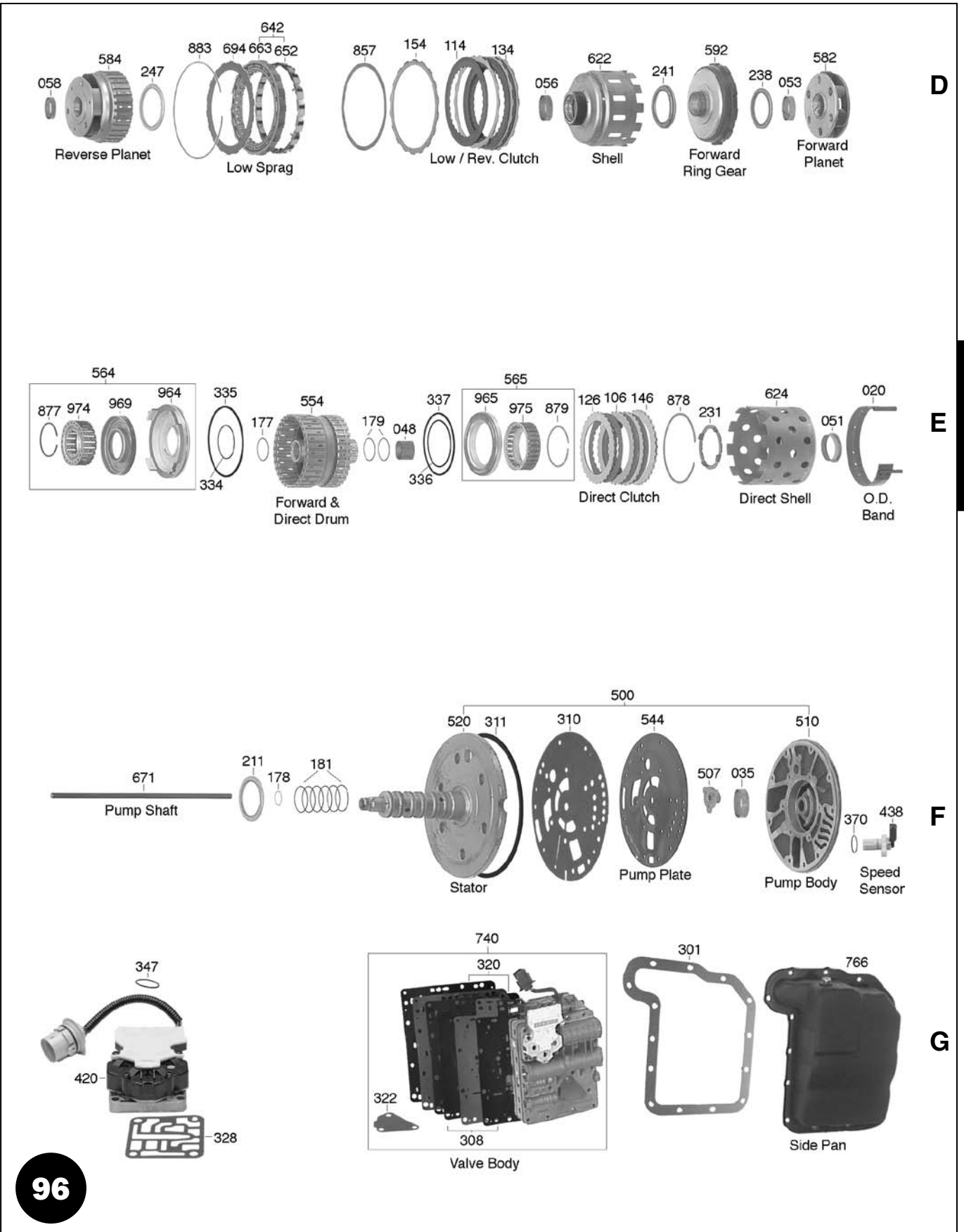


FORD CD4E MAZDA LA4A-EL

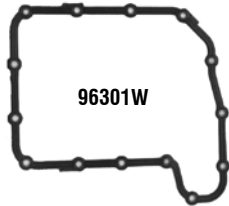
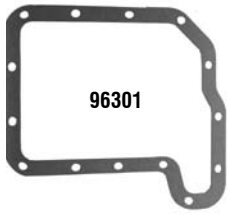
4 SPEED - FWD



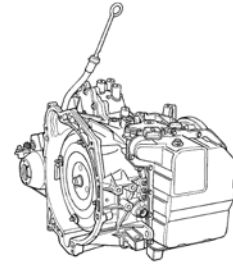


FORD CD4E MAZDA LA4A-EL

4 SPEED - FWD



Probe w/4 Cyl. - 2.0L DOHC (In-Line) 94-Up
 Contour w/4Cyl. (In-Line) 94-Up
 Mercury Mystique w/4 Cyl. (In-Line) 94-Up
 Mazda 626 MX6 w/4 Cyl. 94-Up
 Mondeo 94-Up
 Ford Escape, Mazda Tribute 01-Up
 Fully Electronic



ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
DELUXE KITS (SUPER KITS) (1)					
008C	CD4E (w/ Pistons) (Hi Energy)	1	94-02	96008BP	K8500-R
008C	CD4E (w/ Pistons) (Hi Energy)	1	03-Up	96008CP	N/A
COMPLIANCE KITS (CALIFORNIA KITS) (1)					
007C	CD4E (w/ Pistons) (Hi Energy)	1	94-02	96007BP	CK8500-R
007C	CD4E (w/ Pistons) (Hi Energy)	1	03-Up	96007CP	N/A
MASTER OVERHAUL KITS (WITH STEELS) (1)					
006C	CD4E (w/ Pistons)	1	94-97	96006P	K8500
006C	CD4E (w/ Pistons) (Hi Energy) Retros 94-02	1	94-02	96006BP	K8500H
006C	CD4E (w/ Pistons) (Hi Energy)	1	03-Up	96006CP	K8500B
LESS STEEL KITS (1)					
004C	CD4E (w/ Pistons)	1	94-97	96004P	K8500-LS
004C	CD4E (w/ Pistons) (Hi Energy) Retros 94-02	1	94-02	96004BP	K8500H-LS
004C	CD4E (w/ Pistons) (Hi Energy)	1	03-Up	96004CP	K8500B-LS
OVERHAUL KITS (W/ RINGS & SEALS) (1)					
002C	CD4E (w/o Pistons)	1	94-02	96002	K85900
002C	CD4E (w/ Pistons)	1	94-02	96002P	K85900M
002C	CD4E (w/o Pistons)	1	03-Up	96002C	K85900B
<i>(1) - To order Kits with Fiber pan gaskets, add an "F" suffix.</i>					
FILTERS					
010C	CD4E	1	94-Up	96010	85800
379C	Filter Seal (Small) (Male End)	1	94-Up	96379	13919
379C	Filter Seal (Large) (Female End)	1	94-Up	96379A	13921
BANDS					
Prefix Key: B = Borg Warner, A = OEM (Exc. BW), N = All Other New, R = Relined					
020E	2-4 (2.047" Wide) (Replaces 1.653" Wide)	1	94-Up	96020A	85700A
020E	2-4 (2.047" Wide) (Replaces 1.653" Wide) (Hi Energy)	1	94-Up	96020B	85700H
BUSHINGS					
030C	Bushing Kit	1	94-Up	96030	K85901
031A	Converter Hub 1.772"ID	1	94-Up	96031	85001
032A	Converter Reactor .935"ID	1	94-Up	96032	85002
035F	Inner Pump Gear 1.358"ID	1	94-Up	96035	85004
046C	Reverse Clutch Drum (Rear) 2.053"ID	1	94-Up	96046	85006
046C	Reverse Clutch Drum (Front) 2.246"ID	1	94-Up	96046B	85005
048E	Direct & Forward Drum 1.478"ID	1	94-Up	96048	85008
049B	Turbine Shaft .785"ID	1	94-Up	96049	85003
051E	Direct Hub & Shell 2.430"ID	1	94-Up	96051	85007
052B	Forward Sun Gear 2.059"ID	1	94-Up	96052	85009

4 SPEED - FWD

FORD CD4E MAZDA LA4A-EL

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
BUSHINGS (Cont.)					
053D	Forward Planet 1.691"ID	1	94-Up	96053	85010
056D	Reverse Sun Gear Shell 2.122"ID	1	94-Up	96056	85011
058D	Reverse Planet 1.762"ID	1	94-Up	96058	85012
060A	Driven Sprocket 1.156"ID	1	94-Up	96060	85013
063A	Differential Housing 2.061"ID (Left Side)	1	94-Up	96063	85014
063A	Differential Housing (Right Side)	1	94-Up	96063B	85015
064	Case, Final Drive Output Support	1	94-Up	86064	67012
METAL CLAD SEALS					
070A	Converter Hub	1	94-Up	96070	85200
072C	Manual Lever, Park Shaft (Large)	1	94-Up	66072	57202
074	Manual Lever, Manual Shaft (Small)	1	94-Up	86074	67202
076A	Axle (Both) (Exc. Below)	1-2	94-Up	96076	85201
076A	Axle (Right) (4wd 01-Up)	1	01-Up	96076A	85201T
FRICTION PLATES					
106E	Direct	3-4	94-Up	96106	85304
106E	Direct (Hi-Energy)	3-4	94-Up	96106A	85304A
108B	Forward	3	94-Up	96108	85104
108B	Forward (Hi Energy)	3	01-Up	96108A	85104A
110C	Reverse	2	94-Up	96110	85404
112B	Coast	2	94-Up	96112	85204
112B	Coast (Hi- Energy)	1-2	94-Up	96112A	85204A
114D	Low & Reverse	3-4	94-Up	96114	85504
114D	Low & Reverse (Hi Energy)	4	01-Up	96114A	85504A
STEEL PLATES					
126E	Direct (.079")	3-4	94-Up	96126	85305
126E	Direct (.118")	3-4	94-Up	96126B	85305A
128B	Forward	2-3	94-Up	96128	85105
129	Forward Waved	1	94-Up	96129A	85715
130C	Reverse	2	94-Up	96130	85405
132B	Coast	2	94-Up	96132	85205
134D	Low & Reverse (.070")	3-4	94-Up	96134	85505
857	Low & Reverse (Waved Spring)	1	94-Up	96857	85717
154G	Low & Reverse (2.1mm)	AR	94-Up	96154A	85505C
154G	Low & Reverse (2.3mm)	AR	94-Up	96154B	85505B
154G	Low & Reverse (2.5mm)	AR	94-Up	96154C	85505A
154G	Low & Reverse (2.7mm)	AR	94-Up	96154D	N/A
N.I.	Steel Module	1	94-Up	96139	N/A
PRESSURE PLATES					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
146E	Direct	1	94-Up	96146	85714C
148B	Forward (Flat)	1	94-Up	96148	85714H
150C	Reverse	1	94-Up	96150	85714
152B	Coast (.358")	1	94-97	96152	85714E
152B	Coast (.189")	1	98-Up	96152A	85714F
VALVE BODY RECALIBRATION KITS					
165C	Shift Kit-Jr®, Junior (Transgo®)	1	94-Up	T96167	K85908J
165C	Shift Correction Package (Superior)	1	94-Up	S96167	85C01

GD4E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
SEALING RINGS					
175C	Ring Kit.....	1	94-Up	96175T	K85903T
THRUST WASHERS					
231E	Forward & Direct Drum To Direct Shell (Plastic 4 Tab).....	1	94-Up	96231	85402
279A	Drive Sprocket To Bell Housing .056".....	1	94-Up	96279A	85400A
279A	Drive Sprocket To Bell Housing .066".....	1	94-Up	96279B	85400B
279A	Drive Sprocket To Bell Housing .076".....	1	94-Up	96279C	85400C
279A	Drive Sprocket To Bell Housing .086".....	1	94-Up	96279D	85400D
BEARINGS					
201C	Bearing Kit.....	1	94-Up	96201A	K85907B
211C	Bearing, Stator To Reverse Hub.....	1	94-Up	96211	N/A
232B	Bearing, Forward Sun Gear To Forward & Direct Drum.....	1	94-Up	96232	N/A
235B	Bearing, Forward Planet To Sun Gear.....	1	94-Up	96235	N/A
238D	Bearing, Forward Ring Gear To Forward Planet.....	1	94-Up	96238	N/A
241D	Bearing, Reverse/Overdrive Shell To Forward Ring Gear.....	1	94-Up	96241	N/A
251A	Bearing, Drive Sprocket To Reverse Planet.....	1	94-Up	96251	N/A
263A	Bearing, Driven Sprocket To Case.....	1	94-Up	96263	N/A
264A	Bearing, Caged Roller, Case to Driven Sprocket Support (Pressed into Case).....	1	94-Up	96264	N/A
281A	Bearing, Differential To Driven Sprocket.....	1	94-Up	96281	N/A
292A	Bearing, Final Drive to Carrier (Flat).....	1	94-Up	96292	N/A
298A	Bearing, Drive Sprocket (Front, Inner).....	1	94-Up	96298A	N/A
298A	Bearing, Drive Sprocket (Rear, Inner).....	1	94-Up	96298B	N/A
SHIMS					
200C	Shim Kit, End Play.....	1	94-Up	S96200	K85412
262A	Shim, Driven Sprocket To Case .048".....	1	94-Up	96262A	N/A
262A	Shim, Driven Sprocket To Case .055".....	1	94-Up	96262B	N/A
262A	Shim, Driven Sprocket To Case .062".....	1	94-Up	96262C	N/A
262A	Shim, Driven Sprocket To Case .069".....	1	94-Up	96262D	N/A
262A	Shim, Driven Sprocket To Case .076".....	1	94-Up	96262E	N/A
262A	Shim, Driven Sprocket To Case .083".....	1	94-Up	96262G	N/A
GASKETS & O-RINGS					
301G	Gasket, Side Cover (Cork).....	1	94-Up	96301	13952X
301G	Gasket, Side Cover (Fiber).....	1	94-Up	96301F	13952F
301G	Gasket, Side Cover (Rubber).....	1	03-Up	96301W	13952R
308G	Gasket, Accumulator Body Cover.....	2	94-Up	96308	N/A
310F	Gasket, Pump Separator Plate.....	1	94-96	96310	N/A
310F	Gasket, Pump Separator Plate.....	1	97-Up	96310A	13651
311F	Lathe Cut Seal, Pump Body.....	1	94-Up	96311	13916
318A	Gasket, Case To Bell Housing.....	1	94-Up	96318	13951
320G	Gasket Package, Valve Body.....	1	94-Up	96320K	13837
320G	Gasket, Valve Body.....	2	94-Up	96320	N/A
322G	Gasket, Pressure Tap Plate.....	1	94-Up	96322	N/A
328G	Gasket, Solenoid Body to Case.....	1	94-Up	96328	13848
371	Seal, Filler Tube.....	1	94-Up	44371B	13925
379C	Seal, Filter (Small).....	1	94-Up	96379	13919
379C	Seal, Filter (Large).....	1	94-Up	96379A	13921
383	Seal, Final Drive Lube Tube (Cup Type).....	1	94-Up	96383	N/A
TECHNICAL MANUALS					
400C	Tech Manual.....	1	94-Up	96400	85Y01
400C	Tech Manual, Ford CD4E (Are they really that tough - Book 1).....	1	94-Up	96400B	N/A
400C	Tech Manual, Ford CD4E Rebuild Procedures.....	1	94-Up	96400A	N/A

4 SPEED - FWD

FORD CD4E MAZDA LA4A-EL

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
ELECTRICAL COMPONENTS					
410C	Switch, Manual Lever Position (MLPS)	1	94-Up	96410E	15A-325
420G	Solenoid Assembly (Replaces 96420 & 96420C)	1	94-Up	96420A	31A-111
436A	Output Speed Sensor (VSS) (2 Prong Conn.) w/ Drive Gear (Probe/Mazda)	1	94-Up	96436D	20A-414D
436A	Output Speed Sensor (VSS) (2 Prong Conn.) No Drive Gear	1	98-Up	96436A	20A-126
436A	Output Speed Sensor (VSS) (10" Harness) w/ Cable Drive	1	95-Up	96436C	N/A
436A	Output Speed Sensor (VSS) (10" Harness) No Cable Drive (2.0L)	1	95-Up	96436E	20A-414A
436A	Output Speed Sensor (VSS) (16" Harness) No Cable Drive (2.5L)	1	95-Up	96436B	20A-414C
438F	Input Speed Sensor (TSS) Plastic Bracket (w/ Beige Connector) (Probe/Mazda).....	1	94-97	96438C	20A-125
438F	Input Speed Sensor (TSS) Plastic Bracket (w/ Black Connector) (Exc. Probe/Mazda)..	1	94-Up	96438B	20A-125A
HARD PARTS					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
PUMPS					
500F	Pump.....	1	94-96	96500	85920
500F	Pump (Retros 94-Up).....	1	94-Up	96500A	85920A
544F	Plate, Pump (Retros 94-Up)	1	94-Up	96544A	85923A
530	Pump Gears.....	1	94-Up	96530A	K85201A
DRUMS & CLUTCH HUBS					
554E	Forward & Direct 4 Cyl, 2.0L (3mm, .118" Direct Steels)	1	94-E98	96554	85963A
554E	Forward & Direct 4 Cyl, 2.0L (2mm, .079" Direct Steels)	1	97-E98	96554B	85963B
554E	Forward & Direct 4 Cyl, 2.0L (Uses Fwd Wave Plate)	1	L98-Up	96554C	85963D
554E	Forward & Direct 6 Cyl, 2.5L	1	94-E98	96554A	85963
554E	Forward & Direct 6 Cyl, 2.5L (Uses Fwd Wave Plate)	1	L98-Up	96554CA	85963C
556C	Reverse (2 Clutch)	1	94-Up	96556A	85940N
564E	Piston Kit, Forward/ Coast Clutch	1	94-97	96564	N/A
564E	Piston Kit, Forward/ Coast Clutch	1	98-Up	96564B	N/A
565E	Piston Kit, Direct Clutch.....	1	94-Up	96565	N/A
576C	Clutch Hub, Reverse (4 External Hubs)	1	94-Up	96576	85941
579B	Clutch Hub, Coast.....	1	94-Up	96579	N/A
PLANETS					
582D	Forward (Low/ Intermediate) (3 Gear).....	1	94-Up	96582	N/A
582D	Forward (Low/ Intermediate) (4 Gear) (will Retro 94-Up)	1	94-Up	96582A	85950
584D	Reverse (3 Gear) (w/ Low/ Reverse Clutch Hub)	1	94-Up	96584B	N/A
584D	Reverse (4 Gear) (w/ Low/ Reverse Clutch Hub)	1	94-Up	96584	85951
592D	Ring Gear, Forward Planet (Low/ Intermediate)	1	94-Up	96592	85952
598A	Ring Gear, Differential Planet (74 T)	1	94-Up	96598	N/A
598A	Ring Gear, Differential Planet (86 T)	1	94-Up	96598B	85981
SUN GEARS, SHELLS & SUPPORTS					
612B	Sun Gear (1.760" Overall Height)	1	94-97	96612	N/A
612B	Sun Gear (1.685" Overall Height)	1	98-Up	96612A	N/A
622D	Shell, w/ Reverse Sun Gear (58 T)	1	94-Up	96622	85948
624E	Shell, Direct w/ Hub	1	94-Up	96624	85942
SPRAGS					
642D	Low Roller Assembly (w/ Outer & Inner Races).....	1	94-Up	96642	85930
652D	Low Roller Clutch (w/o Races)	1	94-Up	96652	85930R
652D	One Way Clutch, Low Ratchet Design.....	1	94-Up	96652A	85930M
646B	Input Sprag Assembly, w/ Sun Gear (54 T)	1	94-97	96646	K85960
646B	Input Sprag Assembly, w/ Sun Gear.....	1	98-Up	96646A	K85960A
656B	Input Sprag (Wide, .593").....	1	94-97	96656	85960
656B	Input Sprag (Narrow, .543").....	1	98-Up	96656A	85960A

CD4E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
SHAFTS					
671F	Shaft, Pump Drive (14 1/16" Long)	1	94-97	96671	85932
671F	Shaft, Pump Drive (14 3/4" Long)	1	94-Up	96671A	85932A
673B	Shaft, Turbine (8 1/8" Long).....	1	94-Up	96673	85933
673B	Shaft, Turbine (8 15/16" Long).....	1	94-Up	96673A	85933A
CHAINS					
700A	Chain (45 Links .750" Wide) One Copper Guide Link	1	94-Up	96700D	85973
700A	Chain (46 Links .750" Wide) 2 Copper Guide Links Next to Each Other	1	94-Up	96700E	85973B
700A	Chain (46 Links 1.00" Wide) 2 Copper Guide Links Separated by 2 Silver Links	1	94-Up	96700EA	85973A
SPROCKETS & SUPPORTS					
710	Sprocket Kits (55 T / 50 T) (.625" Wide).....	1	94-Up	96710K	K85984
710	Sprocket Kits (55 T / 54 T) (.625" Wide).....	1	94-Up	96710BAK	K85984B
710	Sprocket Kits (55 T / 54 T) (.855" Wide).....	1	94-Up	96710BK	K85984D
705A	Sprocket, Drive (Rev Planet Ring Gear) (55 T) (.625" Wide).....	1	94-Up	96705	85984
705A	Sprocket, Drive (Rev Planet Ring Gear) (55 T) (.855" Wide).....	1	94-Up	96705B	85984B
705A	Sprocket, Drive (Rev Planet Ring Gear) (56 T (1.100" Wide).....	1	94-Up	96705A	85984D
706A	Sprocket, Driven (54 T) (.625" Wide)	1	94-Up	96706A	N/A
DIFFERENTIALS					
715A	Differential Assembly (26 T Sun Gear) (24 T Pinion Gears)	1	94-Up	96715	85980
715A	Differential Assembly (26 T Sun Gear) (30 T Pinion Gears)	1	94-Up	96715B	85980B
598A	Final Drive Ring Gear	1	94-Up	96598B	85981
VALVE BODIES					
740G	Valve Body (Premium) Cast RF-F3 (w/o Solenoids).....	1	94-96	96740-1	P85990
740G	Valve Body (Premium) Cast RF-F3 (w/ Solenoids).....	1	94-96	96740-3	P85990A
740G	Valve Body (Premium) Cast RF-F7 (w/o Solenoids).....	1	97-Up	96740-2	P85990B
740G	Valve Body (Premium) Cast RF-F7 (w/ Solenoids).....	1	97-Up	96740-4	P85990C
741D	Master Kit, Contains 96741BK & CK (requires T-73840-BTL & RTL)	1	94-Up	96741K	N/A
741D	Kit, Bypass Clutch Control Sleeve & Plunger Valve (requires T-73840-BTL)	1	94-Up	96741BK	K85967
741D	Kit, Oversized Pressure Regulator Valve (requires T-73840-RTL)	1	94-Up	96741CK	K85968
741D	Master Kit, Contains 96741BK & CK (requires T-73840-BTL & RTL)	1	94-Up	96741K	N/A
741D	Valve Kit, Line Mod (Oversized) (requires T-73840-TL27 & T-VB-FIX)	1	94-Up	96741TK	K85886
935	Piston Kit, 2-4 Accumulator.....	1	94-Up	96935	K85985
945	Piston Kit, Low Reverse Accumulator	1	94-Up	96945	K85985A
950	Piston Kit, Forward Accumulator	1	94-Up	96950	K85985B
CASES & HOUSINGS					
750A	Bell Housing (Starter At 11:00) (5 1/8" Center To Center Top Bolts)	1	94-Up	96750	N/A
750A	Bell Housing (Starter At 11:00) (6 1/2" Center To Center Top Bolts)	1	94-Up	96750B	N/A
750A	Bell Housing (Starter At 11:00) (3 1/2" Center To Center Top Bolts)	1	94-Up	96750C	N/A
760C	Case	1	94-Up	96760	N/A
761	Vent w/ Cap	1	94-Up	96760-1	85141
761	Vent w/ Hose Design (Updated package)	1	94-Up	96760A	85141K
SNAP RINGS					
876B	Holds Forward & Direct Clutch Pressure Plate In (.056")	2	94-Up	96876E	85601
876B	Holds Forward & Direct Clutch Pressure Plate In (.065")	2	94-Up	96876F	85601A
876B	Holds Forward & Direct Clutch Pressure Plate In (.071")	2	94-Up	96876G	85601B
876B	Holds Forward & Direct Clutch Pressure Plate In (.078")	2	94-Up	96876H	85601C
877E	Holds Forward Clutch Retainer In.....	1	94-Up	96877	N/A

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
MISCELLANEOUS COMPONENTS					
900C	Servo Assembly, Overdrive.....	1	94-Up	96900	N/A
901C	Spring, Servo (1st Design)	1	94-Up	96901	85526
901C	Spring, Servo Return.....	1	94-Up	S96901	85526S
901C	Spring, Servo (2nd Design) Green	1	97-98	96901A	85526A
902C	Piston, Overdrive Servo (Bonded).....	1	94-Up	96902	85528B
902C	Piston & Spring Assembly, 2/4 Servo (No Groove 108mm Pin).....	1	94-Up	96902K	N/A
902C	Piston & Spring Assembly, 2/4 Servo (1 Groove 107mm Pin).....	1	94-Up	96902AK	85528A
902C	Piston & Spring Assembly, 2/4 Servo (2 Groove 106mm Pin).....	1	94-Up	96902BK	85528
902C	Piston, 2/4 Servo (No Groove 104mm Pin) (1 piece Piston) (1/97-4/98).....	1	97-98	96902C	85528F
902C	Piston, 2/4 Servo (1 Groove 103mm Pin) (1 piece Piston) (1/97-4/98).....	1	97-98	96902D	85528E
902C	Piston, 2/4 Servo (2 Groove 102mm Pin) (1 piece Piston) (1/97-4/98).....	1	97-98	96902E	85528D
904C	Cover, Overdrive Servo.....	1	94-Up	96904	85529
935	Piston Kit, 2-4 Accumulator.....	1	94-Up	96935	K85985
945	Piston Kit, Low Reverse Accumulator	1	94-Up	96945	K85985A
950	Piston Kit, Forward Accumulator	1	94-Up	96950	K85985B
964E	Piston, Forward Clutch	1	94-97	96964	85964
964E	Piston, Forward Clutch (Cast # RFF8).....	1	98-Up	96964B	85964A
965E	Piston, Direct Clutch (Not Bonded)	1	94-Up	96965	N/A
966C	Piston, Reverse Clutch (Bonded).....	1	94-Up	96966	85530
969E	Piston, Coast Clutch (Overall Height .595") (Bonded)	1	94-97	96969	85531
969E	Piston, Coast Clutch (Overall Height .675") (Bonded).....	1	98-Up	96969A	85531A
974E	Retainer w/ Springs, Forward/ Coast Clutch (Multiple Springs).....	1	94-97	96974	85965
974E	Retainer w/ Spring, Forward/ Coast Clutch (w/ 1 Coil Spring).....	1	98-Up	96974B	85965A
976C	Retainer w/ Springs, Reverse Clutch	1	94-Up	96976	N/A
982B	Retainer, Forward Sprag	1	94-Up	96982	N/A
Tool	Clutch Piston Lip Seal Protector Tool	1	94-Up	T-2301	T-2301
Tool	Pump Removal Bolts.....	1	94-Up	T-2305	T-2305
Tool	Valve Body Guide Pins.....	1	94-Up	T-2311	T-2311

CD4E

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